



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2534
Job Sheet 180724



Part No: D2534

Job Qty: 20 ea

Part Name: Lock Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/12/18

Job Tracking No:

Due Date: 7/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D IPP Rev:A New Issue 05-11-07 JLM IPP Rev:B Now on Waterjet 06-06-20 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		7/31/18	0.00	0.00	Start Up Waterjet		<i>18/07/18</i>
100	Waterjet	20 pcs		7/31/18	0.00	0.84	Waterjet1		<i>18/07/18</i>
110	QC	20 pcs		7/31/18	0.00	0.00	QC2 Waterjet-4		<i>18/07/18</i>
120	QC	20 pcs		7/31/18	0.00	0.00	QC8		<i>38</i>
130	Packaging	20 pcs		7/31/18	0.00	0.00	Packaging3		<i>21</i>
140	QC21-SA	20 Ea		7/31/18	0.00	0.00	QC21		<i>21</i>

Part Op 100 - 1-Cut as per Dwg D2534

Descriptions: 130 - *****STOCK IN LARGE FAB***** LOCATION WA004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	.8540 sf (.0427 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	1	13	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Lock Plate	0.447inches + 0.006 - 0.001	0.453 0.446		
2	Lock Plate	0.500inches ± 0.010	0.510 0.490		
3	Lock Plate	0.173inches ± 0.010	0.183 0.163		
4	Lock Plate	0.096inches ± 0.010	0.106 0.086		
5	Lock Plate	0.125inches ± 0.010	0.135 0.115		
7	Lock Plate	0.200inches ± 0.010	0.210 0.190		
8	Lock Plate	0.125inches ± 0.010	0.135 0.115		



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Container No: S091837



Part: D2534

Job No: 180724

Serial No/Batch: S091837

Revision:

Inspector:

Exp Date:

Instructions:

Date: 07/15/18